



## Processing Recommendations:

- ◆ **Thread Tension:** As for all metallic threads, a loose thread tension is extremely important.
- ◆ **Thread Unwinding:** Make sure to slip the provided thread net over the cone before you start embroidering. This will guarantee even thread unwinding.
- ◆ **Needle:** Use universal needle Organ 75/11 SES or special needle for metallic threads Organ DBx7ST strength 75/11 SES in case of difficulties.

- ◆ **Bobbin Thread:** For best results, use BOBBY SYN 120 or 130.
- ◆ **Design:** Best effects can be achieved in large-scale patterns, but it's also suitable for very fine embroideries.

### Care Instructions:



## Technical Information:



- ◆ **Upper thread**
- ◆ **Material:** Metal-coated polyester/polyamid thread
- ◆ **Strength:** 7/2 = Nm 66; dtex 152 and 5/2 = Nm 49; dtex 206
- ◆ **Range of colours:** 8 gold and silver shades, 30 »coloured« metallic shades, see »METY« shade card.
- ◆ **With quality certificate:** Full details can be found on our website!
- ◆ **With Oeko-Tex Certificate:** Tested for harmful substances.



- ◆ **Make-up:** Mini-king cones of 1000 m each, Cones of 5000 m each
- ◆ **Dispatch and packing size:** 1 carton = 10 Mini-king cones or cones respectively, available individually

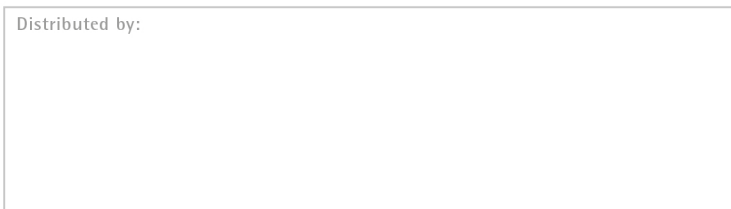
More information on "embroidering with metallic threads" can be found on our website

[www.gunold.de](http://www.gunold.de)



Professional materials for high-quality embroidery results – tried and tested in the clothing, promotion and home textile industries. For more information visit our website [www.gunold.de](http://www.gunold.de)!

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